

Contents

1	Introduction	1
1.1	Benefits of Precast Insulated Sandwich Panels	3
1.2	Understanding Thermal Mass	7
1.3	Understanding Acoustics	9
1.4	Global use of Precast Insulated Sandwich Panels	10
2	Definitions and notations	16
3	Energy efficiency, materials, humidity, and acoustic performance	20
3.1	Introduction	20
3.2	Energy efficiency demands	22
3.2.1	Cold climate	22
3.2.2	Hot climate	22
3.3	Insulation materials	24
3.4	Panel connectors	26
4	Structural design and detailing	28
4.1	Introduction	28
4.2	General Rules	30
4.3	Structural Behaviour	31
4.3.1	General	31
4.3.2	Non-Composite Precast Insulated Sandwich Panels	32
4.3.3	Composite and Partially Composite Precast Insulated Sandwich Panels	34
4.4	Precast Insulated Sandwich Panel Applications	38
4.5	Wythe Design	40
4.5.1	General	40
4.5.2	Loadbearing Precast Insulated Sandwich Panels	40
4.5.3	Non-Loadbearing Precast Insulated Sandwich Panels	44
4.6	Wythe Connectors	45
4.6.1	General	45
4.6.2	Shear Connectors	46
4.6.3	Non-Shear Connectors	50
4.7	Other Considerations	52
4.7.1	Joints	52
4.7.2	Fire	52
4.7.3	Durability	53
5	Manufacture of Sandwich Panels	54
5.1	General	54
5.2	Typical production process	54

5.3	Preparation of production and erection drawings	58
5.4	Manufacturing facilities	59
5.4.1	Formwork / Moulds	60
5.5	Reinforcement	61
5.5.1	Reinforcement cage assemblies	61
5.5.2	Prestressing	62
5.6	Concrete Placement	62
5.6.1	Transportation	62
5.6.2	Segregation	63
5.6.3	Consolidation	63
5.6.4	Facing Concrete	64
5.7	Surface Finishes	64
5.7.1	General Methods	66
5.7.2	Chemical surface retarders	66
5.7.3	Abrasive blasting to expose aggregate	68
5.7.4	Honing and polishing	69
5.7.5	Acid etching	70
5.8	Concrete Curing	71
5.8.1	Curing recommendations	71
5.8.2	Curing techniques	72
5.9	Storage	72
6	Transport and Installation	74
6.1	General	74
6.2	Transport and Delivery	75
6.3	Planning and Preparation	77
6.4	Panel Handling and Site Storage	78
6.4.1	General	78
6.4.2	Delivery sequence	79
6.4.3	Lifting devices	80
6.5	Jobsite Storage	80
6.5.1	General	80
6.5.2	Panel support	81
6.5.3	Storage on delivery vehicle	81
6.6	Panel Erection	82
6.6.1	Workmanship	83
6.6.2	Equipment	84
6.6.3	Bracing and guying	84
6.6.4	Alignment	87
6.6.5	Bolted connections	87
6.6.6	Welded connections	88
6.6.7	Post-tensioned connections	88
6.6.8	Dowels and grouting	88

7	Inspection and Repair	90
7.1	General	90
7.2	Inspection at Manufacturing Plant	90
7.3	Dimensional Tolerances	91
7.4	Jobsite inspection of damage	95
7.5	Cleaning	97
7.5.1	Protection	97
7.5.2	Stubborn stains	97
7.5.3	Sandblasting and steam cleaning	98
7.5.4	Sealers	98
7.6	Patching and Repair	98
7.6.1	General	98
7.6.2	Repair considerations	99
7.6.3	Chips and spalls	99
7.6.4	Crack repair	100
7.7	Joint Sealing (Caulking)	105
7.7.1	Joint preparation	105
7.7.2	Sealant installation	106
7.7.3	Two-stage joints	107
7.8	Repair during Life-Cycle	108
	References	110
	Appendices	113
	Appendix A: Typical connections and details	113
	Appendix B: Design of connector/tie loads due to temperature differences in the outer wythe	118