

# Contents

Preface	iii
Contributors	iv
Notations	xx
Acronyms	xxxvi
<b>7 Design</b>	<b>1</b>
7.1 Conceptual design	1
7.1.1 General	1
7.1.2 Methodology	1
7.1.2.1 Input	2
7.1.2.2 Activities	4
7.1.2.3 The role of expertise, insight and tools	4
7.1.3 Structural Concept and Basis for Design	5
7.2 Structural analysis and dimensioning	6
7.2.1 General	6
7.2.2 Structural modelling	7
7.2.2.1 General	7
7.2.2.2 Geometric imperfections	7
7.2.2.3 Structural geometry	9
7.2.2.4 Calculation methods	10
7.2.3 Dimensioning values	16
7.2.3.1 Concrete	16
7.2.3.2 Reinforcing steel	25
7.2.3.3 Prestressing steel	26
7.2.4 Analysis of structural effects of time-dependent behaviour of concrete	27
7.2.4.1 General	27
7.2.4.2 Levels of refinement of the analysis	28
7.2.4.3 Probabilistic and deterministic approach	29
7.2.4.4 Prediction models for concrete and significance of the analysis	30
7.2.4.5 Time-dependent analysis based on aging linear viscoelasticity	31
7.2.4.6 Constitutive laws in aging linear viscoelasticity	31
7.2.4.7 Simplified approaches for time-dependent analysis	32
7.2.4.8 Effective homogeneous concrete structures with rigid or stress-independent yielding of restraints	32
7.2.4.9 Effective homogeneous concrete structures with additional steel structural elements	36
7.2.4.10 Approximate algebraic formulation for the constitutive relation: age-adjusted effective modulus (AAEM) method	38
7.2.4.11 General method	40
7.3 Verification of structural safety (ULS) for predominantly static loading	42
7.3.1 General	42
7.3.2 Bending with and without axial force	42
7.3.2.1 Beams, columns and slabs	42
7.3.2.2 Shells	43

7.3.3	Shear	45
7.3.3.1	General	45
7.3.3.2	Members without shear reinforcement	50
7.3.3.3	Members with shear reinforcement	51
7.3.3.4	Hollow core slabs	56
7.3.3.5	Shear between web and flanges of T-sections	58
7.3.3.6	Shear at the interface between concrete cast at different times	58
7.3.4	Torsion	62
7.3.5	Punching	64
7.3.5.1	General	64
7.3.5.2	Design shear force, shear-resisting effective depth and control perimeter	65
7.3.5.3	Punching shear strength	69
7.3.5.4	Calculation of rotations around the supported area	71
7.3.5.5	Punching shear resistance outside the zones with shear reinforcement or shearheads	74
7.3.5.6	Integrity reinforcement	76
7.3.6	Design with stress fields and strut-and-tie models	77
7.3.6.1	General	77
7.3.6.2	Struts	79
7.3.6.3	Ties	79
7.3.6.4	Nodes	80
7.3.7	Compression members	81
7.3.7.1	Stability of compressed members in general	81
7.3.7.2	Biaxial eccentricities and out-of-plane buckling	85
7.3.8	Lateral instability of beams	86
7.3.9	3D Solids	87
7.3.9.1	Stress limit requirements	87
7.3.9.2	Ductility requirements	88
7.4	Verification of structural safety (ULS) for non-static loading	90
7.4.1	Fatigue design	90
7.4.1.1	Scope	90
7.4.1.2	Analysis of stresses in reinforced and prestressed members under fatigue loading	90
7.4.1.3	Level I of Approximation: the simplified procedure	92
7.4.1.4	Level II of Approximation: verification by means of a single load level	93
7.4.1.5	Level III of Approximation: verification by means of a spectrum of load levels	97
7.4.1.6	Shear design	97
7.4.1.7	Increased deflections under fatigue loading in the SLS	98
7.4.2	Impact and explosion	99
7.4.2.1	General remarks	99
7.4.2.2	Determination of design loads	100
7.4.2.3	Dimensioning for overall stresses	102
7.4.2.4	Structural detailing	106
7.4.3	Seismic design	107
7.4.3.1	Format of the verifications	107
7.4.3.2	Determination of seismic action effects through analysis	107
7.4.3.3	ULS verifications of inelastic flexural deformations	122
7.4.3.4	Cyclic plastic chord rotation capacity	123
7.4.3.5	Cyclic shear resistance at the ULS in members with shear reinforcement	128

7.4.3.6	ULS verification of joints between horizontal and vertical elements	128
7.4.3.7	SLS verifications of flexural deformations	129
7.5	Verification of structural safety (ULS) for extreme thermal conditions	130
7.5.1	Fire design	130
7.5.1.1	Introduction	130
7.5.1.2	Fire design principles	132
7.5.1.3	Calculation method	138
7.5.1.4	Structural elements	146
7.5.1.5	Compartmentation	149
7.5.2	Cryogenic design	149
7.5.2.1	General	149
7.5.2.2	Design loads to be regarded in the design of structures for refrigerated liquefied gases.	150
7.5.2.3	Failure mechanisms to be regarded in the design of structures for storing refrigerated liquefied gases	151
7.5.2.4	Concrete material properties under cryogenic conditions	151
7.6	Verification of serviceability (SLS) of RC and PC structures	155
7.6.1	Requirements	155
7.6.2	Design criteria	155
7.6.3	Stress limitation	156
7.6.3.1	Tensile stresses in the concrete	157
7.6.3.2	Limit state of decompression	157
7.6.3.3	Compressive stresses in the concrete	157
7.6.3.4	Steel stresses	158
7.6.4	Limit state of cracking	158
7.6.4.1	Requirements	158
7.6.4.2	Design criteria versus cracking	160
7.6.4.3	Limitation of crack width	160
7.6.4.4	Calculation of crack width in reinforced concrete members	162
7.6.4.5	Calculation of crack width in prestressed concrete members	168
7.6.4.6	Control of cracking without calculation	169
7.6.5	Limit states of deformation	172
7.6.5.1	General	172
7.6.5.2	Deformations due to bending with or without axial force	174
7.6.6	Vibrations	181
7.6.6.1	General	181
7.6.6.2	Vibrational behaviour	182
7.6.7	Verification of serviceability limit state by numerical simulation	183
7.6.7.1	Fracture mechanics-based models	183
7.6.7.2	Tension stiffening-based models	184
7.7	Verification of safety and serviceability of FRC structures	185
7.7.1	Classification	185
7.7.2	Design principles	186
7.7.3	Verification of safety (ULS)	188
7.7.3.1	Bending and/or axial compression in linear members	188
7.7.3.2	Shear in beams	189
7.7.3.3	Torsion in beams	193
7.7.3.4	Walls	193
7.7.3.5	Slabs	194

7.7.4	Verification of serviceability (SLS)	196
7.7.4.1	Stress limitation	196
7.7.4.2	Crack width in members with conventional reinforcement	196
7.7.4.3	Minimum reinforcement for crack control	197
7.8	Verification of limit states associated with durability	198
7.8.1	General	198
7.8.2	Carbonation induced corrosion – uncracked concrete	200
7.8.2.1	Probabilistic safety format	200
7.8.2.2	Partial safety factor format	204
7.8.2.3	Deemed-to-satisfy design	205
7.8.2.4	Avoidance-of-deterioration design	205
7.8.3	Chloride induced corrosion – uncracked concrete	206
7.8.3.1	Probabilistic safety format	206
7.8.3.2	Partial safety factor format	209
7.8.3.3	Deemed-to-satisfy design	209
7.8.3.4	Avoidance-of-deterioration design	209
7.8.4	Influence of cracks upon reinforcement corrosion	209
7.8.5	Risk of depassivation with respect to pre-stressed steel	210
7.8.6	Freeze/thaw attack	210
7.8.6.1	Probabilistic safety format	210
7.8.6.2	Partial safety factor format	212
7.8.6.3	Deemed-to-satisfy approach	213
7.8.6.4	Avoidance-of-deterioration method	213
7.8.7	Chemical attack	213
7.8.7.1	Acid attack	213
7.8.7.2	Sulphate attack	214
7.8.8	Alkali-aggregate reactions	216
7.8.8.1	Probabilistic safety format	216
7.8.8.2	Partial safety factor format	216
7.8.8.3	Deemed-to-satisfy approach	216
7.8.8.4	Avoidance-of-deterioration approach	216
7.8.9	Delayed ettringite formation	217
7.8.9.1	Probabilistic safety format	217
7.8.9.2	Partial safety factor format	217
7.8.9.3	Deemed-to-satisfy approach	217
7.8.9.4	Avoidance-of-deterioration approach	217
7.9	Verification of robustness	218
7.9.1	General	218
7.9.2	Specific methods to improve robustness by structural measures	220
7.9.2.1	Robustness by creating an alternative loading path	220
7.9.2.2	Capacity design	221
7.10	Verification of sustainability	222
7.10.1	Impact on environment	222
7.10.1.1	General	222
7.10.1.2	Verification	225
7.10.2	Impact on society	226
7.10.2.1	General	226
7.10.2.2	Verification	227

7.11	Verifications assisted by numerical simulations	228
7.11.1	Purpose	228
7.11.2	Methods of numerical simulation	228
7.11.2.1	Numerical model	228
7.11.2.2	Finite element method	229
7.11.2.3	Material models	230
7.11.2.4	Validation of numerical models	231
7.11.3	Safety formats for non-linear analysis	232
7.11.3.1	General	232
7.11.3.2	Probabilistic method	233
7.11.3.3	Global resistance methods	234
7.11.3.4	Partial factor method	236
7.11.4	Resistance parameter identification	236
7.12	Verification assisted by testing	237
7.12.1	Scope	237
7.12.2	Definition	238
7.12.3	Aims of verification assisted by testing	239
7.12.4	Requirements	240
7.12.5	Planning	240
7.12.5.1	Calculation model-limit states	240
7.12.5.2	Information on basic variables	241
7.12.5.3	Number of specimens	242
7.12.5.4	Scale effects	242
7.12.5.5	Actions	242
7.12.5.6	Origin of specimens	242
7.12.6	Testing conditions and measurements	243
7.12.6.1	Basic and nominal variables	243
7.12.6.2	Actions	243
7.12.6.3	Deformation - structural behaviour	243
7.12.7	Laboratory report	243
7.12.8	Statistical analysis of test results	244
7.12.8.1	Estimation of the unknown coefficients D	244
7.12.8.2	Characteristic value	245
7.12.9	Verification procedure	246
7.12.9.1	Design values	246
7.12.9.2	Verification	247
7.13	Detailing	248
7.13.1	Basic principles	248
7.13.2	Positioning of reinforcement	248
7.13.2.1	General	248
7.13.2.2	Cover of reinforcement	248
7.13.2.3	Minimum bar spacing	250
7.13.2.4	Forms and bends	250
7.13.2.5	Anchorage	252
7.13.2.6	Lapped joints	255
7.13.2.7	Deviations and curvatures	257
7.13.3	Prestressed structures	259
7.13.3.1	Anchorage of prestressing wires and strands	259
7.13.4	Bearings and joints	260

7.13.5	Structural members	260
7.13.5.1	Unreinforced structural members	260
7.13.5.2	Beams and T-beams	261
7.13.5.3	Slabs	263
7.13.5.4	Compression members	265
7.13.6	Special aspects of precast concrete elements and composite structural members	268
7.13.6.1	General	268
7.13.6.2	Bearings	268
7.13.6.3	Mortar joints	271
7.13.6.4	Loop connections	271
7.13.6.5	Transverse stresses in the anchorage zone of prestressed tendons	272
7.14	Verification of anchorages in concrete	275
<b>8</b>	<b>Construction</b>	<b>277</b>
8.1	General	277
8.2	Execution management	277
8.2.1	Assumptions	277
8.2.2	Documentation	278
8.2.3	Quality management	278
8.3	Reinforcing steel works	279
8.3.1	Transportation and storage	280
8.3.2	Identification	280
8.3.3	Cutting and bending	280
8.3.4	Welding	282
8.3.5	Joints	284
8.3.6	Assembly and placing of the reinforcement	284
8.3.7	Construction documents – reinforcement	285
8.4	Prestressing works	285
8.4.1	General	285
8.4.2	Packaging, transportation, storage and handling of materials and components	286
8.4.3	Prestressing works for post-tensioning tendons	287
8.4.3.1	Installation of tendons	287
8.4.3.2	Tensioning operations	288
8.4.3.3	Grouting of prestressing ducts	290
8.4.4	Prestressing works for pretensioning tendons	291
8.4.4.1	Installation of tendons	291
8.4.4.2	Tensioning operations	292
8.4.4.3	Sealing	294
8.4.5	Replacement of tendons	294
8.4.6	Construction documents – prestressing	295
8.5	Falsework and formwork	295
8.6	Concreting	295
8.6.1	Specification of concrete	295
8.6.2	Placing and compaction	296
8.6.3	Curing	297
8.6.4	Execution with precast concrete elements	297
8.6.5	Geometrical tolerances	298

<b>9</b>	<b>Conservation</b>	<b>299</b>
9.1	General	299
9.2	Conservation strategies and tactics	300
9.2.1	General	300
9.2.2	Strategy using proactive conservation measures	301
9.2.2.1	Condition based conservation	302
9.2.2.2	Time dependent conservation	302
9.2.3	Strategy using reactive conservation measures	303
9.2.4	Situations where conservation measures are not feasible	304
9.3	Conservation management	304
9.3.1	Through-life conservation process	304
9.3.2	Conservation Plan	308
9.4	Condition survey	309
9.4.1	Condition survey and monitoring activities	309
9.4.2	Locations for surveys and monitoring activities	311
9.4.3	Tools and techniques for surveys and monitoring	311
9.4.4	Gathering data for Condition Control purposes	312
9.4.5	General flow of condition survey process	315
9.5	Condition assessment	317
9.5.1	Identification of deterioration mechanisms and prediction of damage	317
9.5.2	Identification of deterioration mechanism	317
9.5.3	Factors influencing deterioration	318
9.5.4	Determination of deterioration level and rate	318
9.6	Condition evaluation and decision-making	319
9.6.1	General	319
9.6.2	Threshold levels for deterioration of material and/or structural performance	319
9.6.3	Judgment criteria	320
9.6.4	Selection of interventions	320
9.7	Interventions	321
9.7.1	Maintenance interventions	323
9.7.2	Preventative interventions	323
9.7.3	Remedial interventions	323
9.7.4	Rebuild, reconstruction and replacement	324
9.7.5	Strengthening or upgrading interventions	324
9.7.6	Other activities and measures	325
9.7.7	Execution of interventions	326
9.8	Recording	327
<b>10</b>	<b>Dismantlement</b>	<b>328</b>
10.1	General	328
10.2	Preparing dismantlement	329
10.2.1	General	329
10.2.2	Consequence class of the structure	329
10.2.3	Structural analysis for dismantlement	330
10.2.4	Investigation of potential contamination	330
10.2.5	Waste disposal concept	330
10.2.6	Preparation report	330
10.3	Safety and health provisions	331